Saving operating costs by optimising with bearings
CeramicSpeed manufactures and markets a complete range of ball bearings and roller bearings, which feature a higher performance than traditional steel bearings. These bearing solutions assist the industry with optimisations, to achieve new competitive advantages.
Product selection

• Know-how and experience
• Product overview
• Customer case studies
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Know-how and experience are essential
For the components used in industrial applications, the requirements are continuously growing. Traditional materials such as steel are pushed to the limit of their application. With the help of new material technology, that make use of ceramics and coatings, the opportunities for continuous optimisation are highly extended. At CeramicSpeed, we have more than 15 years of know-how specialising in the field of bearings.

Hundreds of companies from several industrial branches have achieved major business operation savings, simply by optimising their equipment with CeramicSpeed Bearings. The companies have moved away from the idea of continuous bearing replacement and instead, they switched over to employing "bearings that last". At CeramicSpeed, we believe it is our task to spread the knowledge and accessibility of the best bearing solutions.

Product selection
CeramicSpeed Hybrid Bearings for electric motors and other environments where it is necessary to prevent bearing currents from passing through the bearing. The CeramicSpeed Balls are nonconductive and we provide a guarantee against bearing current. Additionally, LongLife Insulate Bearings reduce energy loss in the bearing by 70 %.

Bearing for contaminated environments, where particles can enter the bearing and affect its performance. The extreme hardness of the balls means that they simply crush any foreign particles which enter the bearing. Xtreme Bearings last at least 4-8 times longer than standard steel bearings.

Ceramic balls and hi-tech components are combined to create a unique HighTemp series, for use in operating environments of up to 260 °C and 350 °C. This is largely made possible by the ceramic balls, which expand 70 % less than steel balls.

Bearings which are specially developed for humid environments. Stainless steel races, ceramic balls, synthetic cages and the optimal lubricant combine to form bearings with unique properties in terms of resistance and service life. Food Industry approved lubricant is used in LongLife Corrotec Bearings. The bearing is also available as a coated version, which delivers increased protection against corrosion and even lower friction.

A coating with extremely good friction and wear reducing properties. The greatest hardness and lowest friction are achieved by using LongLife HardCoat - a flexible coating, which follows the material and doesn’t flake.

A coating which is extremely effective in reducing wear and friction. The coating also offers limited protection from rust.
One of Denmark’s largest sawmills started years back the optimisation of its production equipment with CeramicSpeed to improve its production uptime. Before the start of the optimisation program with CeramicSpeed, the company used to change its bearings every 6th month. To date, the CeramicSpeed Bearings have been running 8 times longer than the bearings used before.

The team went over the production process, eliminating as many bearing replacements as possible, in order to determine which bearings were optimal to replace on the machines. Finally, the total project of optimisation consisted of CeramicSpeed Roller Bearings, Ball Bearings and Linear Guides.

In addition to considerably less bearing replacement, the company reduced the costs substantially, eliminating follow-up costs as well as maintenance hours. After 4 years from the start-up, the company has saved 290,000 DKK/year, and at the same time, the bearing replacement has been cut down by 80%. The complete process of optimisation with CeramicSpeed Bearings throughout the production facility has contributed to an increased competitiveness of the company.

Application
• 8 saws
• Timber Conveyors
• Linear guides
• Carts in the pressure impregnating facility

Highlights
• Rotation speed: From oscillating operation to 1,500 RPM
• Bearing temperature: 40 °C – 80 °C
• Lubrication: NLGI-2 lubricant with EP additive
• Environment: Environment highly contaminated with wood shavings, and etc.

Products
• A variety of ceramic hybrid bearings and hybrid linear guides.

As the chart shows, the cost of the bearings alone is only a small part of the total costs of bearing maintenance. The much bigger part is represented by hours and additional materials.
A global manufacturer of interior doors increases production efficiency with CeramicSpeed Bearings. In the company’s painting facility the bearings are facing an extremely demanding environment, where they are exposed to paint thinner, paint, hardener and acid. As the entire production is automated, it means that a stop in the painting facility requires also a halt in the rest of the production. Due to this, the company has registered an annual loss of 1,25 million DKK.

In an attempt to solve these challenges, the company has tested several different high-quality steel bearings on the market, which have increased the service life to 3 months. The cleaning cart in the painting department was reviewed, and on critical positions CeramicSpeed Bearings were mounted, translated to an equivalent of 80 % of the bearings. Thanks to this replacement, the bearing service life has now reached 9 months and the bearings continue to run, without wear. The costs caused by unplanned downtime have been halved, which has earned the company savings of 625,000 DKK.

The company’s maintenance manager said: “Increased service life, great savings in the long term, less maintenance, optimised production, and last, but not least, more time left for preventive maintenance – in a nutshell these are the valuable advantages we have gained by switching to CeramicSpeed Bearings”.

**Application**
- Barrels on cleaning carts in the painting facility

**Highlights**
- Rotation speed: 60 RPM
- Temperature: 30 °C
- Lubrication: NLGI-2 grease
- Environment: Contaminated by paint thinner, paint, hardener and acid.

**Products**
- LongLife Corrottec 6205/2RS1.CSB
The bearing temperature plays a critical role in the achieved service life, and thus in avoiding unnecessary production halts.

CeramicSpeed Bearings are mounted in an electric motor within one of Denmark’s largest dairies. The dairy has production facilities in several countries and more than 19,000 employees around the world.

The dairy was experiencing big issues with the durability of the steel bearings that they were using. As the products manufactured by the dairy contain many small particles, which penetrate into the bearings, the bearing service life was significantly reduced.

To maintain an efficient production, it is crucial that the bearing temperature never exceeds 80 °C. In order to control the temperature, the dairy was thus forced to implement a permanent temperature control on the machines, which would automatically stop its function as soon as the temperature exceeded the 80 °C limit.

When using standard steel bearings, its default temperature was 60 °C, the expected bearing service life was 1,200 hours and the realised durability was of approx. 1,000 hours.

Facing these challenges, the dairy decided to optimise one of the machines in a project carried out in close cooperation with CeramicSpeed, aiming to reduce the risk of production shutdown. By using the CeramicSpeed Bearings, the default temperature was lowered to a level of just 38 °C, and at the same time, the dairy had the chance to use food-approved lubricant in the bearings.

As a result of the optimisation with the CeramicSpeed Bearings, the measurements after 1,000 hours of continuous production showed that the bearing temperature was stable at 38 °C showing no signs of wear. It is important to mention that the bearing lubrication plays a significant role as well. Reducing the bearing temperature by 15 °C, the lubricant’s service life is doubled, and the bearing’s service life is quadrupled.

Application
- Elektric motor

Highlights
- Rotational speed: 2800-3200 RPM
- Bearing temperature: 38 °C – 60 °C
- Lubrication: Food approved lubricant
- Environment: Environment contaminated with small particles of whey powder

Product
- LongLife Insulate 6010/2RS.CS3

![Temperature in the bearing](image)
Plastic dust is one of the challenges that threaten the bearings service life, an issue that one of Europe’s leading plastics manufacturers has experienced. Mounted in ovens where the plastic film is extruded 24 hours a day, the bearings are facing a harsh environment, where the temperature varies between 150 °C – 170 °C. Running at an average of 12-15 start/stop per minute, followed by vibrations, no air circulation and plastic dust, the service life of a steel bearing is about 2 weeks. Machine crashes caused by bearing failures have huge economic implications, as the oven must be cooled before any bearing can be replaced. Each operation of this kind means a loss caused by a 6-7 hour downtime, every second week.

Back in 2004, the first CeramicSpeed Bearings were delivered to the company for a testing period of 14 weeks. After the 14 weeks, the bearings were checked, and no signs of wear were found. Thanks to the positive results, after the test period CeramicSpeed has further optimised the bearings with different cages and a new special lubricant. Today, the CeramicSpeed Bearings feature a service life of 55-75 weeks.

In spite of the higher purchase price of ceramic bearings, the investment is recovered already after the bearing service life has been extended by 2 to 3 times. Thanks to the replacement with CeramicSpeed Bearings, which are specially developed with a focus on the specific application, the service life is 23 times higher.

**Application**
- Transmission in the ovens

**Highlights**
- Rotation speed: 0-150 RPM
- Temperature: 170 °C – 190 °C
- Lubrication: Special grease customized for the application
- Environment: Heat, vibrations and contamination with plastic dust

**Products:**
- LongLife HighTemp 6004.CSB

23 times better bearing service life means increased efficiency and reduced maintenance costs.
Product advantages

- Energy-efficient
- Durable
- Reliable
Robust bearings with long service life provide better production efficiency

The bearings often figure only a small percentage of the total costs. Contrariwise, the costs for the servicing of bearings are many times higher than the bearing cost. Therefore, there is a big savings potential when choosing bearings that provide a longer service life.

A research based on the analysis of 1,000 bearings shows that 99.6% of CeramicSpeed Bearings last a minimum of 4 times longer than the standard bearings they replace. In 50% of the cases, they last even up to 8-20 times longer. This is why the price premium for the CeramicSpeed Bearing solutions is earned back on average by the 1st or 2nd service life of a traditional bearing. For bearings that last under 1 or 2 years, this means significant production efficiency benefits. In addition to longer service life, the CeramicSpeed Bearings provide a wider range of additional benefits, which contribute to a better production efficiency.

Bearings with long service life provide the opportunity to systematically remove the bearings, which disrupt production and constrain the production capacity. Instead of regular bearing replacement, the CeramicSpeed Bearings allow you to carefully plan for few larger maintenance programmes. By using CeramicSpeed Optimizé, a solution that monitors the machinery, it is possible to act in before the damage occurs. Hence, maintenance can be planned when it least interferes with the production, avoiding additional costs.

The uptime is crucial for the production economy and thus competitiveness. Bearings manufactured with a focus on the function of the machine contribute to a better and more precise use of the production equipment. This provides a stable operation for the entire bearing service life, and leads to a reduced need for adjustments and corrections in pace with the natural wear of the equipment.

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Reduced energy losses in the bearing by up to 70 %

In a large project developed together with the Danish Energy Agency it has been documented that the CeramicSpeed Bearings can reduce bearing energy loss. The project also demonstrated that CeramicSpeed Bearings have an operating temperature, which is 14-47 °C lower than that of the standard steel bearings.

Additionally, this means that the run-down time is 2-4 times longer for CeramicSpeed Bearings than it is for steel bearings. Put together, this means that the CeramicSpeed Bearings have up to 70 % lower energy consumption.

Guarantee against bearing currents

Ceramic bearings are able to withstand voltages 80-800 times higher than the voltages, which steel bearing with insulation coated rings can withstand (up to 1-3kV). Thanks to the extremely high quality and the insulation properties of the CeramicSpeed Balls, we offer a guarantee against the passage of electrical current.

We ensure that your investment in CeramicSpeed Bearings is repaid in direct savings in maintenance costs (labour and materials). When steel bearings, that last for one year or less, are replaced with CeramicSpeed Bearings, we offer a NO RISK Guarantee.

ALL-IN pays off...

Several large Danish companies have learned from the consequences of expensive, unplanned production halts, which cause huge costs. Companies are replacing all bearings with CeramicSpeed Bearings, combining this with the condition monitoring of critical machines. Companies are thus able to transform the unplanned halts to planned stops, at the same time stepping in before any expensive breakdown occurs. This means that companies have the chance to a better use of resources in the maintenance department, as well as reducing the maintenance costs in general.

"Over time, we expect far fewer breakdowns caused by standard bearings. This is without a doubt, thanks to the ceramic balls as well as the other components, that the CeramicSpeed Bearings consist of. These are not standard bearings in the usual way, these are bearings manufactured with a focus on the machine, and the environment that they are used in. Although the bearings are more expensive, this is not significant. Thanks to these bearings, the costs for other machinery parts, which are typically also affected during a breakdown, as well as the lost production capacity, are avoided, reducing the total costs significantly. There is actually a lot of money to save," says the chief of maintenance at a major Danish dairy plant.

An investment that pays off

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If the investment in CeramicSpeed Bearings is not in accordance with our ROI proposal, we provide you with new replacement bearings for the machine in question.

NO RISK • GUARANTEE

We ensure that your investment in CeramicSpeed Bearings is repaid in direct savings in maintenance costs (labour and materials). When steel bearings, that last for one year or less, are replaced with CeramicSpeed Bearings, we offer a NO RISK Guarantee.
Electrical equipments

Applications: Electrical Motors - Generators

• Product overview
  LongLife Insulate - sealed

• Product overview
  LongLife Insulate - open
The CeramicSpeed LongLife Insulate series features CeramicSpeed Bearings for electrical motors, generators, and other environments, where the passage of electrical current must be avoided. The CeramicSpeed Balls are non-conductive and have an insulating capacity of at least 15 kV/mm. Another important factor to these bearings are the large energy savings that the CeramicSpeed Bearings deliver – up to 70%.

- 4-8 times longer service life
- Typically earned back by the first saved replacement
- The operating temperature is 14-47°C lower than the temperature in the steel bearings
- Up to 70% less energy consumption in the bearing
- Higher insulating power
- Higher RPM - typically 50% over steel bearings
- Can run under low lubrication conditions
- Extremely resistant to contamination
- Reduced operating costs thanks to the bearings’ longer service life
- Better uptime of machinery which ensures higher competitiveness
## LongLife Insulate sealed

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Food processing equipment

Applications: Transport Equipment - Equipment with requirements for food safety approval (FDA/EC 1935) - Equipment used in corrosive environments

- Product overview
  LongLife Corrotec - sealed

- Product overview
  LongLife Corrotec - open
The CeramicSpeed LongLife Corrotec Bearing series is specially designed for humid environments. This type of bearings take over and continue to function, where the bearings made of clean stainless steel materials usually fail and break down. The combination of stainless steel races, ceramic balls, ball cages from synthetic material and the right lubricant, provides a unique bearing in terms of resistance and thus service life. All LongLife Corrotec Bearings use food safety approved grease. If needed, besides ball bearings, the use of CorroCoat is possible, which provides extremely high corrosion resistant and friction-suppressant properties.

With the CeramicSpeed LongLife Corrotec Bearing series, it is possible to make use of bearings that are FDA/EC 1935 approved for use in the food industry. What makes these bearings unique is the fact that both the bearings’ components and lubricant are food safety approved, meaning that they can come in direct contact with food. In addition to being FDA approved, several bearing components are also approved in accordance with EC 1935.

The components are approved in accordance with FDA 21 CFR: Code of Federal Regulation, an area of legislation that covers medicine and food in the United States. These components also have an EC No. 1935/2004 authorisation.

The lubricant used is NSF-H1 registered, in other words approved for use in contact with food and suitable for both sealed bearings and bearings that are continuously lubricated within the production process. A specification of the authorisations for CeramicSpeed Corrotec product series can be seen in the following table:

<table>
<thead>
<tr>
<th>Corrotec</th>
<th>Silicium Nitrid balls</th>
<th>Grease</th>
<th>Bracket</th>
<th>Inner and outer ring</th>
<th>Stainless</th>
<th>Rubber</th>
<th>Coatings</th>
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<tr>
<td>EC 1935</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
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<td>X</td>
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<td>X</td>
</tr>
</tbody>
</table>

- 4-8 times longer lifetime
- FDA/EC1935 approved bearings for the food production
- Bearings with long service life and no corrosion
- Corrosion resistant bearings that prevent seizing
- Grease types and quantity optimised for the specific application
- Food safety approved grease
- Load capacity is not changed by switching from stainless to LongLife Corrotec Bearings
- Reduced load on the races because of less inertia produced by the balls
- Reduced operating costs due to the bearings’ longer service life
- Better machinery uptime that ensures higher competitiveness
### LongLife Corrotec sealed

<table>
<thead>
<tr>
<th>D</th>
<th>B</th>
<th>h</th>
<th>C</th>
<th>L</th>
<th>R</th>
<th>Ball Grade</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>20</td>
<td>10</td>
<td>8</td>
<td>1</td>
<td>3.07</td>
<td>15000</td>
<td>5</td>
<td>Corrotec 020 6308/2 RS/CSB</td>
</tr>
<tr>
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<td>16</td>
<td>8</td>
<td>4.42</td>
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### LongLife Corrotec open

<table>
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<tr>
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<th>h</th>
<th>C</th>
<th>L</th>
<th>R</th>
<th>Ball Grade</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
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<td>10</td>
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<td>1</td>
<td>3.07</td>
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<td>5</td>
<td>Corrotec 026 6006/2 RS/CSB</td>
<td></td>
</tr>
</tbody>
</table>

---

Food processing equipment

*Note: The rest of the table is not fully transcribed due to the limited view of the image.*
High temperature applications

Applications: Ovens – Boilers – Hot air ventilation

- Product overview
  LongLife HighTemp – 260 °C

- Product overview
  LongLife HighTemp – 350 °C
The CeramicSpeed LongLife HighTemp Bearings feature ceramic balls and high-tech components that offer a unique HighTemp-program of up to 260 °C and 350 °C respectively. Amongst other things, the reason why this is possible is that the CeramicSpeed Balls expand 70 % less than steel balls.

- 4-8 times longer lifetime
- CeramicSpeed Balls are extremely stable at high temperatures
- The bearings can be designed with common clearance classes because of their high stability
- No micro fractures and damage under powerful cooling
- High resistance to corrosion and contamination
- Tolerates temperatures up to 350 °C
- Reduced operating costs due to bearings' longer service life
- Better machinery uptime that ensures higher competitiveness
Demanding applications

Applications: Equipment with accelerations - in contaminated environments - or in a controlled atmosphere/environment

• Product overview
  LongLife Xtreme - sealed

• Product overview
  LongLife Xtreme - open
The CeramicSpeed LongLife Xtreme product series are bearings designed for application in contaminated environments, where particles can penetrate the bearing and affect the bearing performance. Characterised by unmatched hardness, the CeramicSpeed Balls tolerate a high degree of contamination, crushing the particles that penetrate into the bearing races. The CeramicSpeed Balls are also highly resistant against water and detergents, because Silicon Nitride does not corrode.

The LongLife Xtreme bearings can also be manufactured and optimised specifically for slow applications. These applications match special machines where a bearing without full rotation is needed. This product category is ideal for processors characterised by many starts/stops, and where the longest bearing service life is wanted.

- 4-8 times longer service life
- Lower energy consumption
- Extreme resistance to contamination
- Lower friction – the friction coefficient between the CeramicSpeed Balls and the races is reduced by 75 %
- Reduced wear and tear – fewer seizures on the bearing races
- Lower operating temperature – 10-20 °C lower than steel bearings
- Higher RPM (open bearings) – typically 50 % over steel bearings
- Reduced need for lubrication
- Grease type and quantity optimised for the specific application
- Reduced operating costs due to the bearings’ longer service life
- Better machinery uptime that ensures higher competitiveness
### LongLife Xtreme sealed

<table>
<thead>
<tr>
<th>D</th>
<th>B</th>
<th>C</th>
<th>qN</th>
<th>Limiting speed (rpm)</th>
<th>ISO Grade (ISO 2004)</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
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<td>6204-3RS/CSB</td>
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### LongLife Xtreme open

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<td>29000</td>
<td>3</td>
<td>6018-3RS/CSB</td>
</tr>
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</table>
Machine diagnostics

Applications: Condition monitoring - Alignment - Calibration - Online data gathering

- Monitoring - the safest way to optimisation
- Offline analysis
- Online monitoring with OptimiZe
- Condition monitoring matrix
Machine diagnostics

Monitoring - the guaranteed way to optimisation

The overall optimisation as well as optimisation with bearings share the same common purpose – namely, to make the maintenance process easier, to cut down on operating costs and increase the production efficiency. With the overall optimisation package, we can cover more areas and achieve better results. Condition-based monitoring and vibration analysis are the guaranteed and most effective way to optimisation.

Regarding monitoring, the seamless operation is ensured through:
• Analysis of the situation
• We carry out all necessary measurements with professional monitoring equipment
• You receive a report, which describes the situation assessed and solution options – clear and easy

After conducting the monitoring, CeramicSpeed also offers:
• Balancing
• Mounting and dismounting kits
• Induction bearing heaters

Online monitoring with OptimiZe
- much more than just monitoring

Online monitoring is gaining more and more attention in the industry. More companies switch to the condition-based maintenance instead of fixed time intervals, where there is a risk of replacing components before it is necessary, or at an inappropriate time, where a breakdown occurs with large consequential costs.

What can OptimiZe do for you?
• Provide a basis for the full integration of sensor data
• Create a foundation for the future of AI-based decision support systems
• Collect the data, analyse it and share it with all common interfaces
• Can be fully integrated in existing SCADA systems and across the already installed hardware

The possibility of complete integration of the existing sensors in your system or application ensures a faster detection of incipient errors, wear and tear and inappropriate mode of operation. Consequently, we are working not only with the traditional vibration analysis methods, but also with our newly developed methods and the existing flow data. OptimiZe can do more than conventional systems, quite simply, and it ensures a good and future-proof solution.

Why OptimiZe?
• Detect errors BEFORE they evolve
• Create an overview of the development by comparing data and operation patterns
• Optimise the machine operation on performance and energy saving
• Predict the remaining operating time until next service
• Reduce maintenance and the risk of unplanned stops

OptimiZe is available in different configurations, each of which opens up for opportunities that fit your needs and budget. The system can always be upgraded when new needs arise, or when you are ready for the next step.

OptimiZe is built from standard hardware, which provides maximum flexibility and the opportunity to customize the system based on the client's unique needs. The entire foundation for OptimiZe is based on our wide knowledge in the field of software development, our advanced analysis models, historical data, knowledge and understanding of machinery and processes, as well as technologies within machine learning and IoT.

In order to ensure the best source for analysis and system output, OptimiZe is based on the high demands of both hardware and software quality, as well as data quality.
### Computer
- Computer for data collection, storage and visualisation.

### VPN Access
- Secure external access for CeramicSpeed technician and cloud connection.

### PLC
- Programmable logic controller used to control eg. pump, valve also used to interface with sensors.

### Graphical User Interface
- An external display is used to visualise process values and alarms.

### Vibration Analyse Modules
- Module to analyse and monitor vibration, each module has 4 sensors. Maximum modules per box is 6. Included in the package.

### Interface Hardwire
- Digital I/O, analog I/O and special signal I/O. eg. Temperature, pressure, flow sensors.

### Interface Serial Fieldbus
- We support almost all serial based fieldbus systems.

### Interface Ethernet Fieldbus
- We support almost all Ethernet based fieldbus systems.

### Interface with OPC DA
- We can use the customers own SQL database. Versions supported Microsoft SQL server from 2014.

### Data Acquisition Local
- Data collection from the analysis modules and other sensors/plc there is connected to our system through digital, serial or Ethernet. Data is stored locally on the hard drive.

### Data Acquisition Cloud/Backup
- Data collection from the analysis modules and other sensors/plc there is connected to our system through digital, serial or Ethernet. Data is stored locally on the hard drive and uploaded to our cloud based storage.

### Graphical User Interface Standard
- Custom made user interface like showing external sensors and custom machines.

### SMS Notification
- Custom made user interface like showing external sensors and custom machines.

### E-Mail Notification
- We can use the customers own storage for log files and backup.

### External Database
- We can use the customers own SQL database. Versions supported Microsoft SQL server from 2014.

### Analysis Packages Online
- Online check without report
- Online check with report
- Online check with report and optimisation recommendations

### Service Packages Onsite
- Function test, Alarms, SMS, Email
- Sensor check, Accelerometers
- Visual inspection, Sensors, system, installation
- Alignment
- Backup, Configuration, log data, database
- Software update

### Machine Diagnostics

<table>
<thead>
<tr>
<th>Feature</th>
<th>Basic</th>
<th>Standard</th>
<th>Professional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Computer</td>
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<td>X</td>
</tr>
<tr>
<td>VPN Access</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>PLC</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>Graphical User Interface</td>
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<td>X</td>
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Technical data

This is why CeramicSpeed Bearings and Coated Roller Bearings make a difference.
The CeramicSpeed Bearings can be used as means of optimisation within a wide range of issues. Amongst other things, these can be applied in areas with a lot of contamination from water, dust, dirt and metal, whether it is about bearings with many starts/stops, or where there is a need for fast acceleration.

In harsh environments with insufficient lubrication, high temperature, vibrations, bearing stray current and other forces as such, you will find that CeramicSpeed Bearings have a much longer service life and thus a better overall economy. CeramicSpeed’s designation system for ball bearings:

**CeramicSpeed Designation System**

<table>
<thead>
<tr>
<th>LongLife Series</th>
<th>Shaft mm</th>
<th>Type</th>
<th>Seals</th>
<th>Cage</th>
<th>Special Design</th>
<th>Coat</th>
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<tr>
<td>Series</td>
<td>mm</td>
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<td></td>
<td></td>
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<td>6206</td>
<td>ZZ</td>
<td>CSB</td>
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<td>6206</td>
<td>2Z</td>
<td>/CSB</td>
<td>FB</td>
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<tr>
<td>Xtreme</td>
<td>130</td>
<td>6226</td>
<td>M</td>
<td></td>
<td>FB</td>
<td></td>
</tr>
</tbody>
</table>
| CeramicSpeed Coated Roller Bearings are ideal for solving issues with bearings that do not run optimally in contaminated environments such as water, dust, dirt, metal, etc. In these environments, the CeramicSpeed Roller Bearings have a much longer service life. The same applies for the environments, where conditions are problematic; this can be everything from frequent starts/stops to high temperatures or lack of lubrication. Our CeramicSpeed Coated Roller Bearings ensure a better overall economy because of their unique properties. CeramicSpeed designations system of coated roller bearings:

**CeramicSpeed Designation System**

<table>
<thead>
<tr>
<th>Coating</th>
<th>Special Design</th>
<th>Clearance</th>
<th>Balls</th>
</tr>
</thead>
<tbody>
<tr>
<td>WearCoat</td>
<td>Full ball</td>
<td>Normal</td>
<td>Steel balls</td>
</tr>
<tr>
<td>HardCoat</td>
<td>High temp 260 degrees</td>
<td>Less than normal</td>
<td>CeramicSpeed Balls</td>
</tr>
<tr>
<td>CorroCoat</td>
<td>High temp 350 degrees</td>
<td>Greater than normal</td>
<td></td>
</tr>
</tbody>
</table>

---

The CeramicSpeed Designation System

Example 1: Corrotec 030 6206 - 2Z /CSB - FB
Example 2: Insulate 030 6206 - 2Z /CSB - C3
Example 3: Xtreme 105 6206 - 2Z M /CSB - C3

Example 1: Xtreme 025 NU2110 C3 R. Wcoat Hcoat

---

The CeramicSpeed Designation System

**Series**

- LongLife Series
- HardCoat
- WearCoat
- CorroCoat

**Shaft mm**

- mm

**Type**

- mm

**Seals**

- C3
- Two no contact rubber seals
- 2Z: Two no contact rubber seals

**Cage**

- Polyamide
- M: Brass

**Special design**

- C2: HardCoat
- C3: CeramicSpeed Coated Roller Bearings

**Coated elements**

- Hcoat
- Wcoat

**Clearance**

- Normal clearance
- Less than normal
- Greater than normal
- Greater than C3
- Greater than C4
CeramicSpeed Balls

The CeramicSpeed Balls are superior to those of steel in all measurable physical properties. This provides our bearings with a wide range of advantages:

• Extreme durability
• It does not corrode
• Does not cause surface fatigue in the rings (micro pitting)
• Lower friction coefficient
• Electrically insulating
• Increased precision and stiffness - fewer vibrations
• Increased resistance to contamination
• Increased resistance to fluctuating speed (acceleration)
• Lightweight

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel Balls (100 Cr 6)</td>
<td>7.6</td>
<td>700</td>
<td>190</td>
<td>12.3</td>
<td>320</td>
<td>0.02</td>
<td>-</td>
</tr>
<tr>
<td>Ceramic Balls (Si3N4)</td>
<td>3.2</td>
<td>1600</td>
<td>310</td>
<td>3.7</td>
<td>1000</td>
<td>0.005</td>
<td>&lt; 10x</td>
</tr>
</tbody>
</table>

Difference: 58% lighter, 128% harder, 63% stiffer, -70%, +680 °C, 400% smoother, < 10x, 10^4-insulator, 0-superconductor

Technical coatings

Bearing rollers, races and other wearing parts can acquire, in many cases, resistance to wear, and thus service life, thanks to the CeramicSpeed’s range of technical coatings. The coating’s properties can contribute to delivering the following benefits:

• Increased resistance to wear
• Increased resistance to corrosion
• Reduced risk of surface fatigue in the rings (micro pitting)
• Lower friction coefficient
• Increased resistance to contamination
• Increased resistance to fluctuating speed (acceleration)

Material properties of the CeramicSpeed coatings vs. hardened steel

<table>
<thead>
<tr>
<th>Process</th>
<th>Hardened steel</th>
<th>CorroCoat</th>
<th>WearCoat/HardCoat</th>
</tr>
</thead>
<tbody>
<tr>
<td>&quot;Dipping&quot;</td>
<td>“Dipping”</td>
<td>Nanotechnology applied with PVD process</td>
<td></td>
</tr>
<tr>
<td>Process- temperatures °C</td>
<td>&lt; 80</td>
<td>170</td>
<td></td>
</tr>
<tr>
<td>Colour</td>
<td>Mat platinum</td>
<td>Black-Grey</td>
<td></td>
</tr>
<tr>
<td>Hardness, HV (vickers)</td>
<td>700</td>
<td>1,200-1,300</td>
<td>1,500-2,500</td>
</tr>
<tr>
<td>Max application temperature °C</td>
<td>150</td>
<td>800</td>
<td>500</td>
</tr>
<tr>
<td>Thickness, μm</td>
<td>Solid</td>
<td>3 μm</td>
<td>3 μm</td>
</tr>
<tr>
<td>Friction, Ra vs. stål</td>
<td>0.8</td>
<td>0.25</td>
<td>0.05 - 0.1</td>
</tr>
</tbody>
</table>
Bearing lubrication

The lubricant is a vital part of every ball and roller bearing’s optimal function. The correct lubricant, in the right volume, is essential for the bearing noise, temperature and service life.

With proper lubrication, the CeramicSpeed Bearings have even longer service life, are more reliable and secure that the bearing is even more resistant to contamination and corrosion.

What does the lubrication grease contain?
- **Base oil:** Mineral or synthetic oils, which is the actual lubricant in the grease.
- **Soap/thickener:** A fastening factor, which ensures that the oil remains in the bearing.
- **Additives:** Added to the oil to optimise the properties.

Lubrication interval

The optimal lubrication interval is 0.5 – 0.7 times the theoretical lubricant service life, which can be difficult to calculate, but it can often be found in the charts and technical documentation of the lubricant supplier.

A representative lubricant can for example have a service life of up to 80,000 hours at 70 °C but only 15,000 hours at 100 °C.

Important parameters when choosing the optimal lubricant

**Temperature range**
The selected lubricant should be able to operate within the same temperature range, as the bearing runs at. Exceeding the lubricant’s temperature limits will shorten its service life dramatically. The service life is reduced to half, at only 15 °C above the limit.

**Base oil viscosity**
Generally, high load and low rotation speed require a high base oil viscosity. Contrariwise, low load and high rotation speed require a lubricant with low base oil viscosity.

**Typical choice of viscosity:**
- Spindle bearings > 10,000 RPM/min.: 20 – 40 [cSt] v/40 °C
- Electrical motors < 3,000 RPM/min.: 80 - 120 [cSt] v/40 °C
- Main bearing in a windmill rotor < 20 RPM/min.: 200 – 400 [cSt] v/40 °C

**Other significant input**
- Requirements for use in the food industry (FDA/EC 1935)
- Noise requirements
- Protection against corrosion

Lubrication volume

The recommended lubrication quantity can be found by simply applying the following formula: \( D \times B \times X = M \) [cm³]
- \( D \) = the bearing’s outer diameter in mm
- \( B \) = the bearing’s width in mm
- \( X \) = 0.002 (weekly lubrication) / 0.003 (monthly lubrication) / 0.004 (annual lubrication)

Introducing SolidLube

SolidLube is a polymer matrix saturated with lubrication oil. The matrix secure to retain oil right on the functional surfaces of the bearing under even very harsh conditions while at the same time preventing moist and foreign particles in entering the bearing.

**Focus applications**
- Environments with sever particle contaminating
- Applications in moist surroundings - even under splash water influence
- Chemical, pharmaceutical or other applications, where no liquid lubricant can be allowed.

Miscibility matrix

Miscibility is always associated with the risk of mixing different types of lubricant. If necessary, the risk can be reduced by examining whether the lubricant’s main components (oil and soap/thickener) can be mixed according to the table below.

### Miscibility of base oils

<table>
<thead>
<tr>
<th></th>
<th>Mineral oil</th>
<th>Synthetic hydrocarbon</th>
<th>Ester oil</th>
<th>Polychlor</th>
<th>Silicone oil (Methyl)</th>
<th>Perfluoralkyl ( \text{ether} )</th>
<th>Silicone oil (Phenyl)</th>
<th>Polyphenyl ether oil</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mineral oil</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Synthetic hydrocarbon</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Ester oil</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Polychlor</td>
<td>-</td>
<td>-</td>
<td>+</td>
<td>-</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Silicone oil (Methyl)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Perfluoralkyl ( \text{ether} )</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Silicone oil (Phenyl)</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>-</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Polyphenyl ether oil</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>-</td>
<td>+</td>
<td>+</td>
</tr>
</tbody>
</table>

+ Miscible    + Partially miscible    - Immiscible

### Miscibility of thickeners

<table>
<thead>
<tr>
<th></th>
<th>Metal soap</th>
<th>Complex soaps</th>
<th>Other thickeners</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Al</td>
<td>Ca</td>
<td>Li</td>
</tr>
<tr>
<td>Al</td>
<td>+</td>
<td>+/-</td>
<td>+</td>
</tr>
<tr>
<td>Ca</td>
<td>+/-</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>Li</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Na</td>
<td>+/-</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Al</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Ca</td>
<td>+</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>Li</td>
<td>+/-</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>Na</td>
<td>+/-</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Al</td>
<td>+</td>
<td>+/-</td>
<td>+</td>
</tr>
<tr>
<td>Ca</td>
<td>+</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>Li</td>
<td>+/-</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>Na</td>
<td>+/-</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Bentonit</td>
<td>+</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>Polyurea</td>
<td>+</td>
<td>+</td>
<td>+/-</td>
</tr>
<tr>
<td>PTFE</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
</tbody>
</table>

+ Miscible    + Partially miscible    - Immiscible
**Bearing steels**

**CeramicSpeed standard steel rings**
High carbon chrome steel 100Cr6 / ASTM52100 with Ovako steel quality purity Q or better.

<table>
<thead>
<tr>
<th>Specification</th>
<th>Macro inclusions (mm/dm²)</th>
<th>Oxygen content (ppm)</th>
<th>Titanium content (ppm)</th>
<th>Micro inclusions</th>
</tr>
</thead>
<tbody>
<tr>
<td>CQ</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Q</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>BQ</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>PBQ</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

According to customer requirements

<table>
<thead>
<tr>
<th>C%</th>
<th>Si%</th>
<th>Mn%</th>
<th>P%</th>
<th>S%</th>
<th>Cr%</th>
<th>Ni%</th>
<th>Mo%</th>
<th>Cu%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min</td>
<td>0.93</td>
<td>0.15</td>
<td>0.25</td>
<td>0.025</td>
<td>0.025</td>
<td>1.35</td>
<td>0.25</td>
<td>0.10</td>
</tr>
<tr>
<td>Max</td>
<td>1.00</td>
<td>0.35</td>
<td>0.45</td>
<td>0.025</td>
<td>0.025</td>
<td>1.60</td>
<td>0.25</td>
<td>0.10</td>
</tr>
</tbody>
</table>

**CeramicSpeed stainless steel rings**
CeramicSpeed use races made of martensitic stainless steel like SUS440C (X102CrMo17) or KS440 (X65Cr13).

---

**Seals**

CeramicSpeed offers three options of seals integrated in deep groove ball bearings.

**Seals type RZ (2RZ)**
A low-friction rubber seal, which grants optimal protection for the bearing, also at higher engine speed, without creating undue friction.

**Seals type RS (2RS)**
A friction seal, which provides optimal protection for the bearing, but limits the potential rotation speed and creates friction.

**Seals type Z (2Z)**
Labyrinth seals that provides a fundamental protection of the bearing without creating friction and without limiting the bearings' potential rotation speed.

### Seal type Protection Friction High speed Temperature (max)

<table>
<thead>
<tr>
<th></th>
<th>Protection</th>
<th>Friction</th>
<th>High speed</th>
<th>Temperature (max)</th>
</tr>
</thead>
<tbody>
<tr>
<td>RZ</td>
<td>+++</td>
<td>++</td>
<td>+++</td>
<td>120 °C</td>
</tr>
<tr>
<td>RS</td>
<td>+++</td>
<td>+</td>
<td>+</td>
<td>-</td>
</tr>
<tr>
<td>Z</td>
<td>+</td>
<td>+</td>
<td>+++</td>
<td>360 °C</td>
</tr>
</tbody>
</table>

(+ ) Suitable (-) Less suitable

---

### MATERIAL

<table>
<thead>
<tr>
<th>Symbol</th>
<th>STAINLESS STEEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SUS440C (KS440)</td>
</tr>
<tr>
<td></td>
<td>SUS440C (KS440)</td>
</tr>
<tr>
<td></td>
<td>SUS440C (ACD34)</td>
</tr>
</tbody>
</table>

**Chemical Composition %**

<table>
<thead>
<tr>
<th>Chemical Composition</th>
<th>SUS440C</th>
<th>KS440 (ACD34)</th>
</tr>
</thead>
<tbody>
<tr>
<td>C</td>
<td>0.95 – 1.20</td>
<td>0.60 – 0.75</td>
</tr>
<tr>
<td>Si</td>
<td>≤ 0.10</td>
<td>≤ 0.10</td>
</tr>
<tr>
<td>Mn</td>
<td>≤ 1.00</td>
<td>≤ 1.00</td>
</tr>
<tr>
<td>P</td>
<td>≤ 0.040</td>
<td>≤ 0.030</td>
</tr>
<tr>
<td>S</td>
<td>≤ 0.030</td>
<td>≤ 0.020</td>
</tr>
<tr>
<td>Cr</td>
<td>16.00 – 18.00</td>
<td>11.50 – 13.00</td>
</tr>
<tr>
<td>Mo</td>
<td>≤ 0.75</td>
<td>≤ 0.30</td>
</tr>
</tbody>
</table>

**Equivalent**

AISI440C, X102CrMo17, X65Cr13
Ball cages and roller cages

The ball cages or roller cages are supposed to keep the distance between the rolling elements of the bearing, and thus to reduce friction.

CeramicSpeed produces bearings with ball and roller cages in the following materials:

<table>
<thead>
<tr>
<th>Cage material</th>
<th>Fatigue strength</th>
<th>Friction</th>
<th>Chemical constancy</th>
<th>Temperature (max)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel</td>
<td>++</td>
<td>+</td>
<td>+</td>
<td>360 °C</td>
</tr>
<tr>
<td>Brass</td>
<td>++</td>
<td>+</td>
<td>++</td>
<td>250 °C</td>
</tr>
<tr>
<td>PA66</td>
<td>+++</td>
<td>++</td>
<td>+</td>
<td>120 °C</td>
</tr>
<tr>
<td>PEEK</td>
<td>+++</td>
<td>+++</td>
<td>++</td>
<td>200 °C</td>
</tr>
</tbody>
</table>

(+) Suitable     (-) Less suitable

Handling and bearing installation

The CeramicSpeed Bearings have to be mounted with the same careful consideration as standard steel bearings:

· NEVER knock the bearing directly with a hammer or hard objects
· ALWAYS use the correct tools; impact sleeve or bearing heater
· NEVER apply mounting power through the bearing’s balls/rollers
· NEVER leave a new bearing uncovered for a longer time
· ALWAYS keep the bearing and its surroundings clean during assembly
Quality control

CeramicSpeed works according to an integrated quality system that ensures product quality, safety for employees and respect for the environment.

Product quality

Incoming goods inspection
All components are checked geometrically and visually before assembly.

Mounting
At CeramicSpeed, the final assembly is always done by hand, and our staff checks the finished product both visually and auditory after each step of the process.

Analytical control
CeramicSpeed performs random checks via vibration analysis on finished components. The data analysis is logged on batch-level and shared with customers upon request.

Environment and safety
CeramicSpeed is a safe place to work and our processes ensure that all employees can perform their tasks safely and with consideration for the surroundings and the environment. In the few processes where chemicals and solvents are included, we always work to reduce their amount for the benefit of our employees, environment and the economy.
CeramicSpeed history

A focused effort turned CeramicSpeed into the world’s leading manufacturer
Jacob Csizmadia, founder of CeramicSpeed, was the first person in the world to introduce ceramic bearings to the world of professional cycling, back in 2000.

Knowledge from bicycle bearing was the stepping stone for optimisation in industrial applications.

CeramicSpeed was founded in 2004, and in 2009, CeramicSpeed Bearings was established with a focus on products for industrial use. Ever since, the company has been on a growth spurt. CeramicSpeed is one of the few companies in the world that focuses exclusively on optimisation with the use of bearings. This means that the company, in its more than 15 years of existence has specialised in the optimisation and application of ceramic bearings.

"Since the company was established, there has been an increasing demand for our products, and now it looks like the industry has had their eyes opened to considering bearings, as a part of their corporate optimisation," says CeramicSpeed’s CEO, Jacob Csizmadia and adds.

"There is a lot of money to save, and we have several cases from large Danish companies, which talk about the great savings achieved and, at the same time, about the improved production efficiency. It is a very good investment for our customers, and it does not stop here. CeramicSpeed now also offers monitoring and optimisation as a part of our product selection. It means that through several measurements we can now analyse even more accurately and find the right optimisation solution for our customers."

All CeramicSpeed balls used in the bearings that we manufacture, as well as the rest of the components, are of the highest quality. Thanks to this, our bearings feature unique properties and a lifetime, which is 4-8 times longer than standard steel bearings.

World record paves the way

Jacob holds the world record from 1998 for 24-hour in-line skating, and was at the time the first person to break the 500 km barrier. The main reason for setting the world record and for going from 402 km to 505 km in 1998, was the replacement of steel bearings with ceramic bearings in his skates. This world record paved the way for CeramicSpeed, which today is a global company that produces ceramic bearings for applications in both sports and industrial use.

In 2013, CeramicSpeed won the ELFORSK Award for a project, which documented that CeramicSpeed Bearings can reduce energy loss in the bearings by up to 70%.

In 2014, the CeramicSpeed Bearings are FDA approved as the only bearings in the world qualified to come in direct contact with food.

The CeramicSpeed Bearings are gaining more and more foothold in the industry, as there is a great potential for considering bearings as a part of production optimisation, and thereby decrease operating costs and increase the competitiveness of companies.

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